2014 Harvest U.S. PACIFIC NORTHWEST Soft White Wheat Quality Report



This project is funded by the Washington Grain Commission, Oregon Wheat Commission, Idaho Wheat Commission, Wheat Marketing Center, Inc., and U.S. Wheat Associates

EXECUTIVE SUMMARY

Dry growing conditions prevailed over much of the Pacific Northwest soft white and white club wheat growing area. Test weights were high. Wheat protein content was high. Falling numbers results indicated a sound crop with little or no sprout damage. Wheat milling produced flours with high ash contents. Dough testing instruments indicated typically weak gluten strength for soft white and white club wheat. Sponge cakes had low volumes while steamed bread specific volumes were high.

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Pacific Northwest WHEAT PRODUCTION

U.S. soft white wheat is grown in the Pacific Northwest, which includes the states of Idaho, Oregon, and Washington.

Pacific Northwest soft white wheat is known for its white bran, low moisture content, and weak dough strength characteristics. Soft white wheat is well suited for products such as cakes, pastries, cookies, crackers, pancakes, sponge cakes, snack foods, flat breads, and Chinese southern-type steamed breads.

The soft white wheat class includes the subclasses of white club wheat and western white wheat. White club wheat has very weak gluten characteristics. Western white wheat is a blend of the white club wheat subclass and soft white wheat. The amount of white club wheat in western white wheat ranges from 10 to 90 percent. The minimum percentage of white club wheat in western white wheat is 10 percent and any higher amounts are contract specifications that are negotiated between buyer and seller.



Soft White and White Club Wheat Summary

	SOFT 2014	WHITE 3 yr av	WHITE CLUB 2014 3 yr av		
Test Weight (lb/bu)	61.0	61.3	61.7	60.3	
Hectoliter Weight (kg/hl)	80.2	80.6	81.1	79.3	
Grade	1SWH	1SWH	1WHCB	1WHCB	
Dockage (%)	0.3	0.5	0.2	0.8	
Wheat Moisture (%)	9.2	9.4	8.7	9.0	
Wheat Protein (%, 12% mb)	10.8	9.7	11.1	9.8	
Wheat Ash (%, 14% mb)	1.31	1.33	1.25	1.27	
1000 Kernel Weight (g, 14% mb)	33.9	35.3	31.1	33.8	
Wheat Falling Number (seconds, 14% mb)	352	333	336	307	
Flour Extraction (%)	74.6	76.4	75.9	76.4	
Flour Ash (%, 14% mb)	0.52	0.49	0.55	0.48	
Flour Wet Gluten (%, 14% mb)	27.1	21.1	30.2	19.4	
Farinograph: Absorption (%, 14% mb)	54.9	53.3	53.8	51.9	
Peak Time (minute)	2.7	1.8	1.8	1.5	
Stability Time (minute)	3.1	2.7	1.1	1.7	
Alveograph: L (mm)	107	108	82	87	
₩ (10 ⁻⁴ joules)	98	94	48	49	
Production (mmt)	4.93	6.14	0.20	0.43	



Wheat Samples

At harvest, wheat samples were collected from a number of sources, including state and private grain inspection agencies and commercial wheat handling operations. Sample collection was based on wheat production. For the 2014 harvest, Wheat Marketing Center received 373 soft white wheat and 91 white club wheat samples from the states of Idaho, Oregon, and Washington. Federal Grain Inspection Service (FGIS) graded each sample. Wheat Marketing Center conducted wheat, flour, dough, and finished product tests on composites based on production zones and protein levels.

The major soft white wheat varieties were ORCF- 101, ORCF-102, Xerpha, Westbred 528, and Ovation. The major club wheat variety was Bruehl.



Weather

The Pacific Northwest had limited to adequate soil moisture at planting. Most of the wheat production area received adequate rainfall during the late winter and early spring. Generally dry and warm

2014 Soft White and White Club Wheat Production

Production Zone	Million Metric Tons (mmt)	Million Bushels
North Central	1.48	54.5
Northeast	1.55	57.0
Central	1.10	40.3
Southeast	0.59	21.5
Southwest	0.38	14.0
Northwest	0.03	1.0
Total	5.13	188.3

By production zone; wheat production estimates courtesy of Washington Grain Commission

weather conditions were reported in the later spring. Timely rains occurred in early summer in some areas. Hot, dry conditions occurred during beginning of grain filling and continued to the end of wheat kernel development and during wheat harvest. Some wheat growing areas, particularly southeastern Idaho, received rainfall at harvest.



WHEAT QUALITY

Production Zone	Wheat Protein Range 12% mb %	Grade	Test Weight Ib/bu	Dockage %	Whole Kernel Moisture %	Falling Number 14% mb seconds	Ash 14% mb %	Thousand Kernel Weight 14% mb g	SKCS Kernel Hardness Index	Whole Meal Wet Gluten 14% mb %
NORTH CENTRAL	<8.5	1SMH	60.9	0.3	9.0	356	1.22	30.2	29	21.2
	9.5-10.4	1SMH	61.9	0.2	9.2	329	1.26	33.5	28	22.8
Soft White	10.5-12.0	1SMH	61.5	0.1	8.8	374	1.18	32.7	29	31.2
Wheat Estimated	>12.0	1SMH	60.9	0.5	8.7	389	1.31	32.3	26	31.4
1.31 MMT	2014 Average	1SMH	61.3	0.3	8.9	368	1.24	32.4	28	28.4
	2013 Average	1SMH	60.7	0.5	9.2	352	1.25	35.8	29	23.0
	3 Year Average	1SMH	61.1	0.4	9.1	338	1.25	35.0	32	22.3
NORTHEAST	8.5-9.4	1SMH	61.3	0.3	9.6	332	1.25	36.8	28	21.3
	9.5-10.4	1SMH	61.1	0.1	9.1	323	1.30	35.0	27	23.6
Soft White	10.5-12.0	1SMH	61.3	0.2	9.1	350	1.29	35.0	28	23.7
Wheat Estimated	>12.0	2SWH	59.6	0.4	8.9	359	1.39	30.8	28	28.0
1.52 MMT	2014 Average	1SMH	61.0	0.2	9.1	345	1.30	34.5	28	24.1
<u>,</u>	2013 Average	1SMH	61.2	0.5	9.6	340	1.32	35.7	28	23.5
	3 Year Average	1SMH	61.5	0.4	9.4	328	1.33	34.7	32	21.7
		_	-			-				
CENTRAL	<8.5	1SWH	60.9	0.2	9.4	281	1.15	34.5	25	19.4
	8.5-9.4	1SMH	61.3	0.2	9.3	311	1.18	32.9	28	22.2
Soft White	9.5-10.4	1SWH	60.9	0.2	9.1	335	1.32	33.1	33	25.3
Production	10.5-12.0	1SMH	60.6	0.2	8.7	350	1.22	30.1	30	25.6
1.09 MMT	>12.0	2SWH	58.9	0.3	8.7	403	1.35	29.8	27	36.5
	2014 Average	1SMH	60.3	0.2	8.9	352	1.27	31.3	29	27.8
	2013 Average	1SWH	61.0	0.6	8.8	362	1.32	35.2	35	22.3
	3 Year Average	1SMH	61.1	0.5	9.4	338	1.29	35.6	37	19.5
SOUTHEAST	8.5-9.4	1SMH	61.3	0.2	9.9	311	1.49	39.1	32	15.4
	9.5-10.4	1SMH	61.8	0.5	9.4	382	1.50	35.1	35	20.9
Soft White	10.5-12.0	1SMH	60.8	0.2	10.1	359	1.57	34.1	32	24.2
Wheat Estimated	2014 Average	1SMH	61.3	0.3	9.8	340	1.51	37.0	33	18.9
0.59 MMT	2013 Average	1SMH	60.9	0.6	9.0	343	1.54	35.7	32	18.9
	3 Year Average	1SMH	61.2	0.6	9.2	333	1.53	35.7	33	20.6
SOUTHWEST	<8.5	1SMH	60.6	0.8	11.0	355	1.38	37.4	31	17.0
	8.5-9.4	1SMH	61.2	0.8	10.9	338	1.41	41.2	38	18.8
Soft White	9.5-10.4	1SMH	60.8	0.6	10.8	353	1.46	37.3	26	22.6
Wheat Estimated	2014 Average	1SMH	60.9	0.7	10.9	347	1.41	39.1	33	19.3
0.38 MMT	2013 Average	1SMH	61.5	0.3	10.9	342	1.44	38.7	32	21.9
	3 Year Average	1SWH	61.3	0.4	11.0	322	1.42	38.1	35	19.8
WHITE CLUB	2014 Average	1WHCB	61.7	0.2	8.7	336	1.25	31.1	33	15.2
WHEAT	2013 Average	1WHCB	60.7	0.6	9.0	330	1.28	35.1	32	16.3
Estimated	3 Year Average	1WHCB	60.3	0.8	9.0	307	1.27	33.8	33	15.6
Production										

0.20 MMT

FLOUR QUALITY

Production Zone	Wheat Protein Range 12% mb	Flour Yield %	Flour Ash 14% mb %	Flour Protein 14% mb %	L*	Flour Color a*	b*	Wet Gluten 14% mb %	Falling Number 14% mb seconds	Amylograph Peak Viscosity BU
	70				-	_	-		_	
NORTH CENTRAL	<8.5	73.0	0.52	8.1	92.3	-2.6	8.4	18.2	358	521
	9.5-10.4	77.2	0.52	9.3	92.4	-2.4	8.0	25.8	487	451
Soft White	10.5-12.0	72.0	0.48	10.4	92.4	-2.4	8.0	29.8	521	506
Wheat Estimated Production	>12.0	74.1	0.53	11.5	92.1	-2.1	7.4	33.8	408	556
1.31 MMT	2014 Average	73.8	0.51	10.3	92.3	-2.3	7.8	28.9	454	515
	2013 Average	75.2	0.46	9.0	91.7	-2.4	7.8	23.3	387	468
	3 Year Average	75.8	0.47	8.6	91.9	-2.4	7.8	21.1	360	467
NODTHEAST	8 5-0 4	758	0.52	8 2	07.6	-2 5	8.4	21 /	272	484
NORTHEAST	0.5-9.4	75.0	0.52	0.3	92.4	-2.5	7.0	21.4	3/2	404 F61
	9.5-10.4	75.0	0.51	9.1	92.4	-2.3	7.9	25.5 28 F	391	501
Wheat Estimated	10.5 12.0	75.4 77.5	0.51	11 5	92.1	-2.1	7.5	20.5	288	624
Production	712.0 2017 Average	· /4·3	0.54	11.5	92.3	-2.2	7.0	30.1	300	024 F/6
1.52 MMT	2014 Average	: /5·3 c דד	0.51	9.9	92.2	-2.2	7.7	2/.5	400	540
	2013 Average	77.1	0.45	9.3	92.0	-2.3	7.0	24.5	352	521
	3 fear Average	//.1	0.40	0.0	91.0	-2.3	7.9	20.0	34/	40/
CENTRAL	<8.5	75.4	0.50	8.0	92.4	-2.6	8.6	19.7	339	553
	8.5-9.4	76.4	0.47	8.2	92.4	-2.6	8.8	21.5	312	564
Soft White	9.5-10.4	75.0	0.55	9.1	92.1	-2.4	8.4	25.1	373	493
Wheat Estimated	10.5-12.0	72.3	0.51	10.2	92.2	-2.5	8.4	30.6	388	617
Production	>12.0	72.8	0.57	12.5	91.7	-2.3	8.2	38.6	439	580
1.09 MINIT	2014 Average	73.7	0.53	10.2	92.1	-2.4	8.4	29.8	387	568
	2013 Average	75.8	0.46	9.2	91.7	-2.4	8.2	25.6	384	516
	3 Year Average	76.2	0.48	8.5	91.8	-2.5	8.3	20.8	356	512
SOUTHEAST	8.5-9.4	75.5	0.56	8.3	92.2	-2.4	8.2	17.6	358	441
	9.5-10.4	73.4	0.55	9.6	92.1	-2.3	8.1	26.1	422	532
Soft White	10.5-12.0	75.8	0.56	10.1	92.1	-2.2	7.6	28.4	409	531
Wheat Estimated	2014 Average	75.1	0.56	9.1	92.1	-2.3	8.0	22.3	386	485
o 59 MMT	2013 Average	76.6	0.50	9.1	92.1	-2.4	8.1	27.4	379	440
	3 Year Average	76.6	0.53	9.0	91.7	-2.4	8.0	23.9	353	443
SOUTHWEST	<8.5	76.1	0.55	7.2	92.1	-2.4	7.9	16.9	322	464
	8.5-9.4	77.2	0.57	7.8	91.9	-2.4	8.2	20.0	360	386
Soft White	9.5-10.4	75.3	0.56	8.4	91.9	-2.3	7.8	21.3	388	471
Wheat Estimated	2014 Average	76.4	0.56	7.8	91.9	-2.3	8.0	19.5	357	430
0.38 MMT	2013 Average	76.1	0.49	8.3	92.2	-2.3	7.7	21.6	352	491
	3 Year Average	76.2	0.52	8.0	91.5	-2.3	7.8	18.2	334	412
WHITE CLUB	2014 Average	75.9	0.55	10.1	92.1	-2.3	7.8	30.2	368	435
WHEAT	2013 Average	76.7	0.46	9.4	91.3	-2.3	7.3	24.3	356	372
Estimated	3 Year Average	76.4	0.48	8.8	91.8	-2.4	7.6	19.4	340	431
Production		•			-			•		

Solvent Retention Capacity (SRC)

Production Zone	Wheat Protein Range 12% mb %	Water %	50% Sucrose %	5% Lactic Acid %	5% Sodium Carbonate %	Gluten Performance Index
NORTH CENTRAL	<8.5	59	110	107	84	0.55
	9.5-10.4	61	117	110	86	0.54
Soft White	10.5-12.0	56	116	124	83	0.62
Wheat Estimated	>12.0	57	118	127	81	0.64
Production	2014 Average	58	116	120	83	0.60
NORTHEAST	8.5-9.4	57	109	99	81	0.52
	9.5-10.4	57	113	109	81	0.56
Soft White	10.5-12.0	59	115	117	82	0.59
Wheat Estimated	>12.0	58	116	129	81	0.65
Production	2014 Average	58	114	116	81	0.59
CENTRAL	<8.5	61	107	95	81	0.51
	8.5-9.4	61	106	102	81	0.55
Soft White	9.5-10.4	60	112	99	81	0.51
Wheat Estimated	10.5-12.0	62	119	109	84	0.54
1.09 MMT	>12.0	58	118	129	84	0.64
	2014 Average	60	115	110	83	0.56
SOUTHEAST	8.5-9.4	54	108	90	80	0.48
	9.5-10.4	54	114	95	80	0.49
Soft White	10.5-12.0	54	108	100	80	0.53
Wheat Estimated Production 0.59 MMT	2014 Average	54	109	93	80	0.49
SOUTHWEST	<8.5	61	105	92	83	0.49
	8.5-9.4	62	107	95	86	0.49
Soft White	9.5-10.4	56	108	103	81	0.54
Wheat Estimated Production 0.38 MMT	2014 Average	60	107	96	84	0.51
WHITE CLUB	2014 Average	54	99	83	75	0.48
WHEAT	2013 Average	54	107	84	78	0.45
Estimated	3 Year Average	57	97	97	82	0.54

Production 0.20 MMT

Physical Dough Properties

Dreduction	Wheet	Farinograph						
Zone	Protein Range 12% mb	Absorption 14% mb %	Peak Time minutes	Stability minutes	P mm	L mm	P/L	W 10' joules
NORTH CENTRAL	<8.5	53.0	1.5	2.4	49	65	0.75	100
	9.5-10.4	55.6	2.9	3.7	44	92	0.48	93
Soft White	10.5-12.0	55.6	3.9	4.5	46	130	0.35	143
Wheat Estimated	>12.0	56.3	3.9	4.3	41	154	0.27	132
1.31 MMT	2014 Average	55.5	3.4	4.0	44	123	0.40	124
	2013 Average	53.6	2.2	3.1	50	111	0.55	134
	3 Year Average	53.4	2.1	3.2	46	113	0.47	118
	-	- -					_	-
NORTHEAST	8.5-9.4	54.6	1.4	2.4	43	66	0.65	81
	9.5-10.4	54.1	3.3	4.1	38	93	0.41	88
Soft White	10.5-12.0	54.9	2.8	3.2	39	119	0.33	103
Wheat Estimated Production	>12.0	56.7	3.5	3.4	39	154	0.25	118
1.52 MMT	2014 Average	55.0	2.9	3.3	39	115	0.36	100
	2013 Average	52.7	2.1	2.6	40	117	0.36	101
	3 Year Average	52.9	1.7	2.7	38	116	0.35	93
CENTRAL	(0 F	52.0	1.2	1 /	25	60	0.51	67
CENTRAL	<0.5 8 F O (53.0	1.3	1.4	35	00	0.51	0/
	0.5-9.4	52.0	1.5	2.1	35	80	0.44	/2
Soft White	9.5-10.4	53.0	2.0	2.3	30	89	0.40	/4
Production	10.5-12.0	54.5 56 c	2./	1./	35	108	0.32	80
1.09 MMT	>12.0	50.2	3.0	3.0	3/	150	0.24	113
	2014 Average	54.5	2.4	2.4	30	111	0.34	88
	2013 Average	53.5	2.0	2.2	39	104	0.40	80 9 -
	3 Year Average	53.4	1./	2.3	40	100	0.45	85
SOUTHEAST	8.5-9.4	54.6	1.7	2.8	40	65	0.62	69
	9.5-10.4	55.4	2.2	2.2	36	94	0.38	75
Soft White	10.5-12.0	53.6	1.4	1.3	37	67	0.55	63
Wheat Estimated	2014 Average	54.6	1.7	2.3	38	72	0.54	69
0.59 MMT	2013 Average	52.8	1.5	1.6	33	94	0.35	59
	3 Year Average	53.4	1.6	2.1	33	99	0.34	61
SOUTHWEST	<8.5	53.7	1.3	2.5	44	62	0.71	73
	8.5-9.4	55.4	1.7	2.1	48	60	0.80	77
Soft White	9.5-10.4	53.8	1.7	3.2	43	73	0.59	84
Wheat Estimated	2014 Average	54.5	1.6	2.5	46	64	0.72	78
0.38 MMT	2013 Average	52.7	1.7	2.6	40	96	0.49	89
	3 Year Average	53.3	1.7	2.5	41	93	0.53	85
WHITE CLUB	2014 Average	53.8	1.8	1.1	28	82	0.34	48
WHEAT	2013 Average	52.5	1.7	1.6	31	91	0.34	56
Estimated	3 Year Average	51.9	1.5	1.7	28	87	0.32	49
Production								

FINISHED PRODUCTS

		Su	Sugar Snap Cookie		Sponge C	ake	Steamed Bread		
Production Zone	Wheat Protein Range 12% mb	Spread cm	Spread Factor width/ height	Top Grain Score	Volume cc	Total Score	Specific Volume cc/g	Total Score	
NORTH CENTRAL	<8.5	8.7	10.2	4.5	1201	44	2.17	64	
	9.5-10.4	8.2	8.4	2.5	1166	41	2.33	64	
Soft White	10.5-12.0	8.5	8.7	2.5	1159	35	2.62	69	
Wheat Estimated	>12.0	8.3	9.0	1.0	1121	35	3.04	70	
Production	2014 Average	8.4	9.0	2.2	1153	37	2.65	68	
1.1.1	2013 Average	8.6	9.5	2.9	1244	50	1.84	67	
	3 Year Average	8.6	10.0	3.9	1218	48	2.04	68	
							-		
NORTHEAST	8.5-9.4	8.5	9.4	4.0	1233	52	2.21	65	
	9.5-10.4	8.5	9.4	4.0	1212	45	2.36	68	
Soft White	10.5-12.0	8.3	8.5	2.5	1203	47	2.54	71	
Wheat Estimated	>12.0	8.3	8.7	1.0	1158	40	2.70	71	
Production	2014 Average	8.3	8.8	2.7	1200	46	2.50	70	
1.12 //////	2013 Average	8.7	10.4	3.1	1237	49	1.92	68	
	3 Year Average	8.7	10.3	4.2	1213	51	2.05	68	
CENTRAL	<8.5	8.8	9.7	4.5	1183	39	2.07	64	
Soft White	8.5-9.4	8.6	9.8	2.5	1206	51	2.17	66	
	9.5-10.4	8.3	9.3	3.0	1151	41	2.29	67	
Wheat Estimated	10.5-12.0	8.3	8.9	3.0	1145	33	2.40	67	
Production	>12.0	8.2	8.4	0.5	1098	27	2.75	68	
1.09 11111	2014 Average	8.3	9.0	2.4	1142	35	2.43	67	
	2013 Average	8.7	9.8	3.5	1219	45	1.90	65	
	3 Year Average	8.6	9.7	4.0	1205	48	2.02	66	
SOUTHEAST	8.5-9.4	8.5	9.4	4.0	1212	49	2.15	61	
	9.5-10.4	8.5	9.2	2.5	1179	44	2.43	66	
Soft White	10.5-12.0	8.5	8.9	2.5	1152	41	2.44	66	
Wheat Estimated	2014 Average	8.5	9.3	3.3	1190	46	2.29	63	
Production	2013 Average	8.8	10.2	4.7	1249	50	1.97	63	
0.59 101001	3 Year Average	8.8	9.9	4.6	1211	49	2.08	65	
SOUTHWEST	<8.5	8.5	9.5	4.0	1216	49	1.98	63	
	8.5-9.4	8.3	8.1	3.5	1180	53	2.04	63	
Soft White	9.5-10.4	8.6	9.2	1.5	1204	50	2.30	68	
Wheat Estimated	2014 Average	8.5	8.8	3.1	1196	51	2.09	64	
Production	2013 Average	8.7	9.3	4.2	1245	50	1.82	66	
0.38 MMT	3 Year Average	8.6	9.3	4.3	1204	50	1.94	67	
WHITE CLUB	2014 Average	8.8	10.2	4.0	1192	44	2.68	65	
WHEAT	2013 Average	8.9	11.1	4.0	1217	50	2.17	66	
Estimated	3 Year Average	9.0	11.7	5.0	1234	52	2.18	66	
Production							-		

0.20 MMT

Farinograph



< 8.5% Wheat Protein Range



8.5-9.4% Wheat Protein Range



9.5-10.4 Wheat Protein Range



10.5-12.0% Wheat Protein Range



PNW Soft White Wheat Farinograph Stability





>12.0% Wheat Protein Range

White Club Wheat

Alveograph



Amylograph



North Central Production Zone



Northeast Production Zone



Central Production Zone



Southeast Production Zone



PNW Soft White Wheat Amylograph Peak Viscosity

PNW Soft White Wheat Amylograph Peak Viscosity



by Protein and Production Zone, 2014





Southwest Production Zone

White Club Wheat

Sponge Cake











PNW Soft White Wheat Sponge Cake Volume

PNW Soft White Wheat Sponge Cake Volume









CHINESE SOUTHERN STYLE STEAMED BREAD



Northeast Production Zone 8.5%-9.4% 10.5-12.0% > 12.0%

9.5-10.4%



Southeast Production Zone





PNW Soft White Wheat Steamed Bread Specific Volume

Yearly Average by Production Zone, 2014



Southwest Production Zone





SUMMARY

These results were from composite samples of the Pacific Northwest soft white wheat and white club wheat harvest. Composite samples were prepared by production zone and protein levels. One composite sample was prepared from all club wheat samples. These composite samples were analyzed for wheat quality, flour quality, physical



dough properties, and finished product characteristics. Harvest information is summarized as follows:

Wheat Quality

Wheat data indicated average test weights greater than 60 pounds per bushel (lbs/bu) at most protein levels in all production zones. Dockage levels were lower than the three year average in the North Central, Northeast, Central, and Southeast wheat production zones. In general, low wheat moisture at less than 10 percent prevailed in the major wheat producing zones of North Central, Northeast, Central, and Southeast. Average falling number values in all production zones were greater than 300 seconds at most protein ranges. Wheat ash contents were similar to the three year average in the North Central, Northeast, Central, Southeast, and Southwest Production Zones. Wheat samples from North Central, Northeast, Southeast, and Southwest production zones had thousand kernel weights greater than last year and three-year averages.

Flour Quality

Average flour extraction values were less than the threeyear average and higher flour ash contents in the North Central, Northeast, Central, Southeast production zones. Flour quality parameters indicated higher wet gluten contents in samples with higher protein content. Flour falling number values were greater than 300 seconds at all protein ranges in all production zones. Amylograph peak viscosities above 450 BU were present in all protein ranges in samples from North Central, Northeast and Central production zones.

Solvent Retention Capacity (SRC)

The Southeast production zone and white club wheat composite sample had lower average water retention values due to lower 50 percent sucrose (pentosan content) and lower 5 percent lactic acid values (glutenin content) when compared to other production zones.

Physical Dough Properties

Physical dough property tests indicated generally lower average water absorption values and generally weaker gluten strength, as measured by the farinograph, in samples with lower protein content. Longer gluten extensibility, as shown by alveograph L values, was observed in samples with higher protein content. White club wheat had weaker gluten strength than soft white wheat samples, as indicated by much lower alveograph W values.

Finished Products

Within a production zone, lower protein samples made better sugar snap cookies. Average sponge cake volumes were generally lower than last year and the three-year averages. Steamed bread specific volumes generally increased with increasing protein content. Steamed bread specific volume averages in 2014 were higher than last year and three-year averages for all production zones.











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